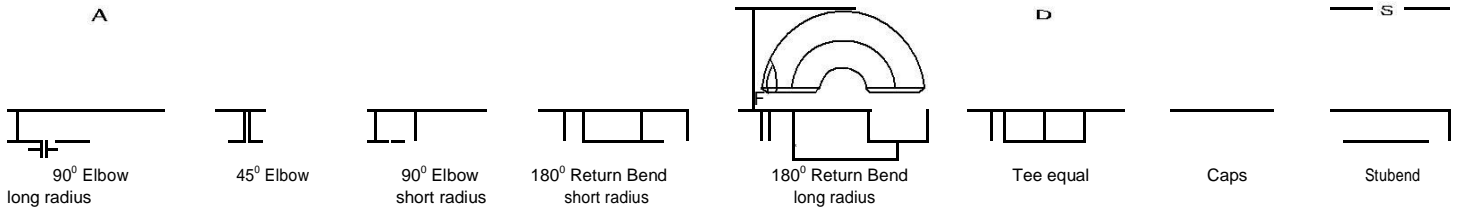


BUTT WELDING PIPE FITTING DIMENSIONAL STANDARD ANSI B-16.9 /16.28 / MSS SP-43

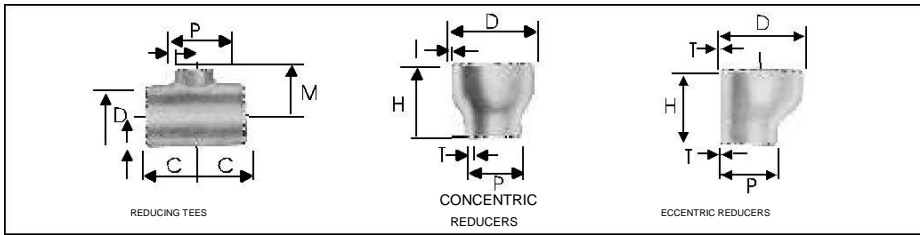


Nominal Pipe Size		Outside Diameter	Center to Face				Back to Face			Center to Center			Length 'L'	
Inch.	mm	D	A	B	C	N	E	F	G	R	M	S	MSS SP43	ANSI B 16.9
1/2	15	21.3	38	16	25	-	25	48	-	76	-	34.9	50.8	76.2
3/4	20	26.7	49	11	29	-	25	43	-	57	-	42.8	50.8	76.2
1	25	33.4	58	22	38	25	38	56	41	76	51	50.8	50.8	101.6
1 1/4	32	42.2	68	25	44	32	38	70	52	95	64	63.5	50.8	101.6
1 1/2	40	48.3	75	29	51	38	38	83	62	114	76	73.0	50.8	101.6
2	50	60.3	86	35	60	51	38	106	81	152	102	92.0	63.5	152.4
2 1/2	65	73.0	95	44	70	64	38	132	100	191	127	104.8	63.5	152.4
3	80	88.9	114	51	81	76	51	159	121	229	152	127.0	63.5	152.4
3 1/2	90	101.6	123	57	90	89	64	184	140	267	178	139.7	63.5	152.4
4	100	114.3	132	64	100	102	64	210	159	305	203	157.2	63.5	152.4
5	125	141.3	150	79	122	127	76	262	197	381	254	185.7	63.5	203.2
6	150	168.3	179	95	144	152	89	313	237	457	305	215.9	63.5	203.2
8	200	219.1	235	127	177	203	102	414	313	610	406	270.0	63.5	203.2

10	250	273.1	381	216	254	127	518	391	762	508	324.0	1270	254.0
12	300	323.9	457	254	305	152	619	467	914	610	381.0	1524	254.0
14	350	355.6	533	279	356	165	711	533	1067	711	412.8	1524	305.0
16	400	406.4	610	305	406	178	813	610	1219	813	470.0	1524	305.0
18	450	457.2	686	343	457	203	914	686	1372	914	533.4	1524	305.0
20	500	508.0	762	381	508	229	1016	762	1524	1016	584.2	1524	305.0
22	550	559.0	838	419	559	254	1118	838	1676	1118	614.4	1524	305.0
24	600	610.0	914	432	610	267	1219	914	1829	1219	692.2	1524	305.0
26	650	660.0	991	495	660	267	-	-	-	-	-	-	-
28	700	711.0	1067	521	711	267	-	-	-	-	-	-	-
30	750	762.0	1143	559	762	267	-	-	-	-	-	-	-
32	800	813.0	1219	597	813	267	-	-	-	-	-	-	-
34	850	864.0	1295	635	864	267	-	-	-	-	-	-	-
36	900	914.0	1372	673	914	267							
38	950	965.0	1448	711	965	305							
40	1000	1016.0	1524	749	1016	305							
42	1050	1067.0	1600	787	1067	305							

44	1100	1118.0	1 6 7 6	695	8 1 3	1118	343
46	1150	1168.0	1 7 5 3	727	8 5 1	1168	3 4 3
48	1200	1219.0	1 8 2 9	759	8 8 9	1219	343

BUTT - WELDING PIPE FITTINGS ANSI B 16.9 / 16.28

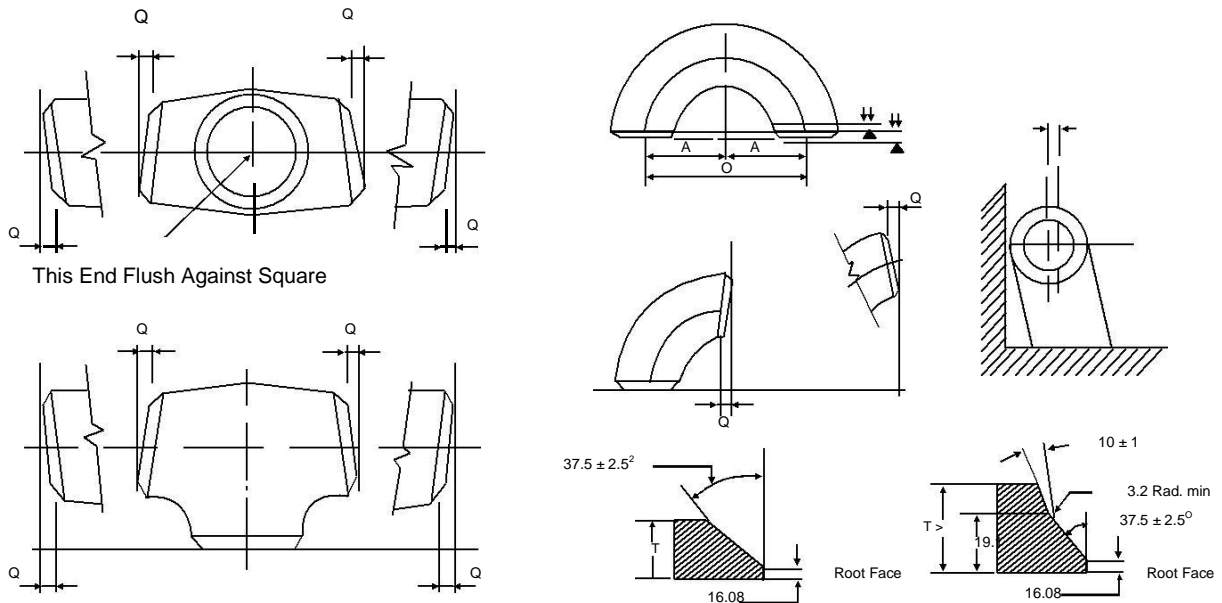


Nominal Pipe Size		Outside Diameter		Center to End		Length
Inch.	mm	D	P	C	M	H
1/2 x 3/8	15 x 10	21.3	17.1	25	25	-
1/2 x 1/4	15 x 8	21.3	13.7	25	25	-
3/4 x 1/2	20 x 15	26.7	21.3	29	29	38
3/4 x 3/8	20 x 10	26.7	17.1	29	29	38
1 x 3/4	25 x 20	33.4	26.7	38	38	51
1 x 1/2	25 x 15	33.4	21.3	38	38	51
1 1/4 x 1	32 x 25	42.2	33.4	48	48	51
1 1/4 x 3/4	32 x 20	42.2	26.7	48	48	51
1 1/4 x 1/2	32 x 15	42.2	21.3	48	48	51
1 1/2 x 1 1/2	40 x 32	48.3	42.2	57	57	64
1 1/2 x 1	40 x 25	48.3	33.4	57	57	64
1 1/2 x 3/4	40 x 20	48.3	26.7	57	57	64
1 1/2 x 1/2	40 x 15	48.3	21.3	57	57	64
2 x 1 1/2	50 x 40	60.3	48.2	64	60	76
2 x 1 1/4	50 x 32	60.3	42.2	64	57	76
2 x 1	50 x 25	60.3	33.4	64	51	76
2 x 3/4	50 x 20	60.3	26.7	64	44	76
2 1/2 x 2	65 x 50	73.0	60.3	76	70	89
2 1/2 x 1 1/2	65 x 40	73.0	48.3	76	67	89
2 1/2 x 1 1/4	65 x 32	73.0	42.2	76	64	89
2 1/2 x 1	65 x 25	73.0	33.4	76	57	89
3 x 2 1/2	80 x 65	88.9	73.0	86	83	89
3 x 2	80 x 50	88.9	60.3	86	76	89
3 x 1 1/2	80 x 40	88.9	48.3	86	73	89
3 x 1 1/4	80 x 32	88.9	42.2	86	70	89
3 1/2 x 3	90 x 80	101.6	88.9	95	92	102
3 1/2 x 2 1/2	90 x 65	101.6	73.0	95	89	102
3 1/2 x 2	90 x 50	101.6	60.3	95	83	102
3 1/2 x 1 1/2	90 x 40	101.6	48.3	95	79	102
3 1/2 x 1 1/4	90 x 32	101.6	42.2	-	-	102
4 x 3 1/2	100 x 90	114.3	101.6	105	102	102
4 x 3	100 x 80	114.3	88.9	105	98	102
4 x 2 1/2	100 x 65	114.3	73.0	105	95	102
4 x 2	100 x 50	114.3	60.3	105	89	102
4 x 1 1/2	100 x 40	114.3	48.3	105	86	102
5 x 4	125 x 100	141.3	114.3	124	117	127
5 x 3 1/2	125 x 90	141.3	101.6	124	114	127
5 x 3	125 x 80	141.3	88.9	124	111	127
5 x 2 1/2	125 x 65	141.3	73.0	124	108	127
5 x 2	125 x 50	141.3	60.3	124	105	127
6 x 5	150 x 125	168.3	141.3	143	137	140
6 x 4	150 x 100	168.3	114.3	143	130	140
6 x 3 1/2	150 x 90	168.3	101.6	143	127	140
6 x 3	150 x 80	168.3	88.9	143	124	140
6 x 2 1/2	150 x 65	168.3	73.0	143	121	140

Nominal Pipe Size		Outside Diameter		Center to End		Length
Inch.	mm	D	P	C	M	H
8 x 6	200x150	219.1	168.3	178	168	152
8 x 5	200 x 125	219.1	141.3	178	162	152
8 x 4	200 x 100	219.1	114.3	178	156	152
8 x 3 1/2	200 x 90	219.1	101.6	178	152	152
10 x 8	250 x 200	273.1	219.1	216	203	178
10 x 6	250 x 150	273.1	168.1	216	194	178
10 x 5	250 x 125	273.1	141.3	216	191	178
10 x 4	250 x 100	273.1	114.3	216	184	178
12 x 10	300 x 250	323.9	273.1	254	241	203
12 x 8	300 x 200	323.9	219.1	254	229	203
12 x 6	300 x 150	323.9	168.3	254	219	203
12 x 5	300 x 125	323.9	141.3	254	216	203
14 x 12	350 x 300	355.6	323.9	279	270	330
14 x 10	350 x 250	355.6	273.1	279	257	330
14 x 8	350 x 200	355.6	219.1	279	248	330
14 x 6	350 x 150	355.6	168.3	279	238	330
16 x 14	400 x 350	406.4	355.6	305	305	356
16 x 12	400 x 300	406.4	323.9	305	295	356
16 x 10	400 x 250	406.4	273.1	305	283	356
16 x 8	400 x 200	406.4	219.1	305	273	356
16 x 6	400 x 150	406.4	168.3	305	264	356
18 x 16	450 x 400	457.0	406.4	343	330	381
18 x 14	450 x 350	457.0	355.6	343	330	381
18 x 12	450 x 300	457.0	323.9	343	321	381
18 x 10	450 x 250	457.0	273.1	343	308	381
18 x 8	450 x 200	457.0	219.1	343	298	381
20 x 18	500 x 450	508.0	457.0	381	368	508
20 x 16	500 x 400	508.0	406.4	381	356	508
20 x 14	500 x 350	508.0	355.6	381	356	508
20 x 12	500 x 300	508.0	323.9	381	346	508
20 x 10	500 x 250	508.0	273.1	381	333	508
20 x 8	500 x 200	508.0	219.1	381	324	508
22 x 20	550 x 500	559.0	508.0	419	406	508
22 x 18	550 x 450	559.0	457.0	419	394	508
22 x 16	550 x 400	559.0	406.4	419	381	508
22 x 14	550 x 350	559.0	355.6	419	381	508
22 x 12	550 x 300	559.0	323.9	419	371	508
24 x 10	550 x 250	559.0	273.1	419	359	508
24 x 22	600 x 550	610.0	559.0	432	432	508
24 x 20	600 x 500	610.0	508.0	432	432	508
24 x 18	600 x 450	610.0	457.0	432	419	508
24 x 16	600 x 400	610.0	406.4	432	406	508
24 x 14	600 x 350	610.0	355.6	432	406	508
24 x 12	600 x 300	610.0	323.9	432	397	508
24 x 10	600 x 250	610.0	273.1	432	384	508

DIMENSIONAL TOLERANCES AS PER ANSI B 16.9 / B 16.28 / MSS SP -43 BUTT WELD FITTING

ALL FITTINGS				90°/60°/45° /30° ELBOWS & TEES		REDUCERS		180° RETURNS				CAPS		ANGULARITY TOLERANCE ± 1/6" (1.6mm)					
Nominal Pipe Size Inch/mm	Outside Diameter at Level	Inside Dia meter	Wall Thickness at End	Centre to End		Overall Length Dimensions		Centre to End		Back to Face Dimensions		Alignment of End Dimensions		Overall length		Nominal Pipe Size	Off Angle Inch/mm	Off Plane	
	D		T	A,B,C,M		H		O		K		U		E			Q	P	
	(1) B16.9	MSS SP43	(2) B16.9	MSS SP43	B16.9	MSS SP43	B16.9	MSS SP43	B16.9	MSS SP43	B16.9	MSS SP43	B16.9	MSS SP43	B16.9	MSS SP43	B16.9	MSS SP43	B16.9
1/2" TO 2 1/2" 15 TO 65	±1.0		±0.8		FROM 1/2"TO10" 15TO250	FROM 3/4"	FROM 1/2"TO10" 15TO250	FROM 1/2"TO8" 15TO200						±4	±3.17	1/2" TO 4" 15 TO 100	1		1
3" TO 3 1/2" 80 TO 90		±0.79														5" TO 8" 125 TO 200	2		4
4" 100	+2 -1		±1.6		±2	±1.59	±2	±1.59	±7	±6.35	±7	±6.35	±1.0	±0.79		10" TO 12" 250 TO 300	3		5
5" TO 6" 125 TO 150	+3 -1	+1.59												±7	±6.35	14" TO 16" 350 TO 400	3	16" TO 24" 400 TO 600	7
8" 200	±2	-0.79		Not Less Than 87.5% Nominal Thk.	Not Less Than 87.5% Nominal Thk.	FROM 12"TO30" ±3	±2.38	FROM 12"TO30" ±3			of Contact Face					18" TO 24" 450 TO 600	4	26" TO 36" 650 TO 900	10
10" TO 18" 250 TO 450	+4 -3	+2.38 -0.79	±3.2			±2.38		FROM 12"TO30" ±3	10"TO24" ±2.38							26" TO 30" 650 TO 750	5	32" TO 42" 800 TO 1050	10
20" TO 24" 500 TO 600	+6 -5	3.17 0.79			300TO750			300TO 750	250TO 600	±10"	±9.53					32" TO 42" 800 TO 1050	5	48" TO 950 TO 1200	13
26" TO 30" 650 TO 750	+7 -5		±4.8											±10		44" TO 48" 1100 TO 1200	5	38" TO 48" 950 TO 1200	20
32" TO 48" 800 TO 1200	+7 -5				±5											42" TO 48" 1050 TO 1200	±5	3.2	±20



1. Out of round is the sum of absolute values of plus and minus tolerance.
2. The inside diameter at ends and the nominal wall thickness are to be specified by the purchaser.
3. Out of roundness tolerances shall be the difference between the Max. dia measured on any radial cross-section.
4. All dimensions are in millimeters except nominal pipe sizes which are in inches.

WELDING BEVEL STANDARDS ANSI B 16.25